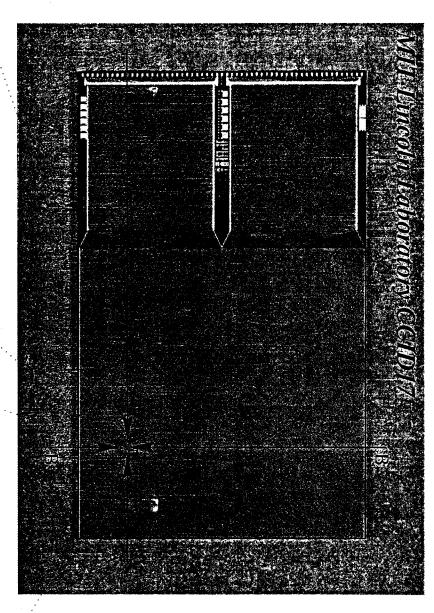
CCDs for X-ray Astronomy

Mark Bautz, MIT Center for Space Research

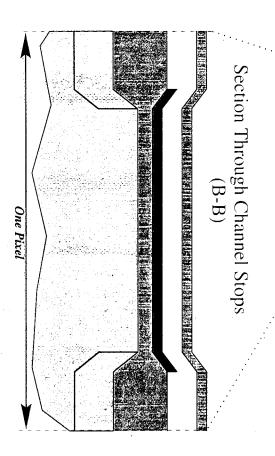
Overview:

- What is a CCD?
- \bullet The Spectral Redistribution Function
- X-ray Detection Efficiency
- Event Processing and Background Discrimination
- Pileup
- Radiation Damage
- The Future of X-ray CCDs

CCD Structure Determines X-ray Response







One Pixel

Soft-X-Ray CCD Imagers for AXAF

Barry E. Burke, Senior Member, IEEE, J. A. Gregory, M. W. Bautz, G. Y. Prigozhin, S. E. Kissel, Bernard B. Kosicki, Senior Member, IEEE, Andrew H. Loomis, and Douglas J. Young

Abstract—We describe the key features and performance data of a 1024×1026 -pixel frame-transfer imager for use as a soft-X-ray detector on the NASA X-ray observatory Advanced X-ray Astrophysics Facility (AXAF). The four-port device features a floating-diffusion output circuit with a responsivity of $20~\mu V/e^-$ and noise of about 2 e⁻ at a 100-kHz data rate. Techniques for achieving the low sense-node capacitance of 5 fF are described. The CCD is fabricated on high-resistivity p-type silicon for deep depletion and includes narrow potential troughs for transfer inefficiencies of around 10^{-7} . To achieve good sensitivity at energies below 1 keV, we have developed a back-illumination process that features low recombination losses at the back surface and has produced quantum efficiencies of about 0.7 at 277 eV (carbon $K\alpha$).

I. INTRODUCTION

URRENTLY, CCD imagers are well-established as soft-X-ray spectroscopic detectors. This technology, with the combination of low noise (2 e⁻), large area, and mechanical ruggedness, has eclipsed the tube-based technologies such as the gas-scintillation proportional counters. The best solid-state detectors, such as Si(Li) detectors, have higher noise and must operate at lower temperatures than CCD's. Two CCD focal planes based on four-chip 420 × 420-pixel imager mosaics have now been operating for four years in the US/Japanese Advanced Satellite for Cosmology and Astrophysics (ASCA) [1]. Here, we describe the further development of CCD's for use in the Advanced X-ray Astrophysics Facility (AXAF) satellite [2]–[4].

For the AXAF sensors, several aspects of the earlier ASCA devices were improved. Primary among these were lower read noise, larger area devices, and better response at lower (<1 keV) energies. The packaging technology for AXAF has been in itself a major development but will not be described here. Improved read noise has resulted from an output circuit design which, among other things, utilizes buried contacts for a more compact sense node with reduced capacitance. The devices described here have a die size approximately four times larger than those of ASCA, and this was made possible

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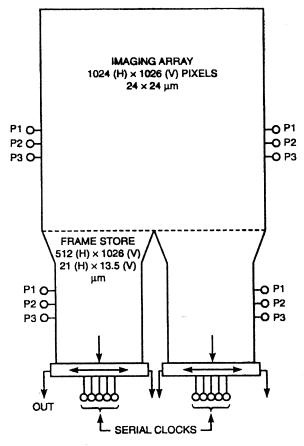


Fig. 1. Schematic of the 1024×1026 -pixel CCD imager.

by a transition from 75- to 100-mm wafers and a move from a class-100 fabrication facility to a new facility with near class-1 conditions. For improved low-energy response, we used a back-illumination process to avoid the large X-ray absorption losses below 1000 eV in the gate and dielectric layers of front-illuminated devices.

II. DEVICE DESIGN

A. Architecture and Process Overview

The architecture of the device, which is illustrated in Fig. 1, builds on the predecessor 420×420 -pixel ASCA device and is likewise three-side abuttable. The sensor is made with a three-phase, triple-polysilicon process that has been described earlier [2], and the pixel sizes are 24×24 and 13.5 (V) \times 21(H) μ m in the imaging and nontapered frame-store regions, respectively. The frame stores are partitioned into left and right sections,

The number of electrons stored in a 4×8 - μ m² region is

$$N = (4 \times 10^{-4}) \times (8 \times 10^{-4}) \times (1.19 \times 10^{-7}) / (1.6 \times 10^{-19}),$$

$$N = 2.4 \times 10^{5} \,\mathrm{e}^{-}.$$

It is important to note that the quantity of charge that can be stored is directly proportional to doping concentration and to the applied gate potential.

1.4.3 BURIED-CHANNEL POTENTIAL WELL

Discussions above have described the operation of a surface-channel CCD, in which charge is stored and transferred along the surface of the semiconductor. As mentioned earlier, a major problem exists with surface-channel CCDs because signal charge is trapped at the Si–SiO₂ interface, severely limiting CTE performance. Early in the development of the CCD, different approaches were attempted to passivate and reduce the density of interface states. However, CTE requirements were too demanding even for the best of processes, especially for large-area-array scientific CCDs.

To avoid the surface-state problem, the buried-channel CCD was invented. In a buried-channel CCD, charge packets are confined to a channel (i.e., a potential well) that lies beneath the surface. In contrast to surface-channel operation, CTE performance for buried-channel CCDs is remarkably high. As demonstrated

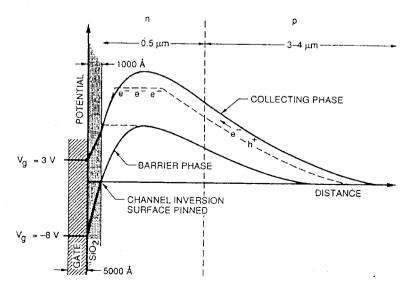


Figure 1.19 Buried-channel potential well.

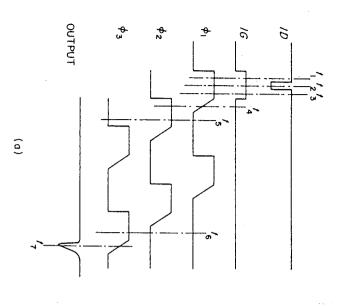


Figure 1.8 (a) Clock wave forms and output signal for the device shown in Figure 1.7. Output gate and output diode are d.c. biased.

input gate and the first ϕ_1 electrode. At $t = t_3$, the voltage of the input diode is will be the same as the input diode voltage. Electrons are now stored under the this injection, the surface potentials under the input gate and the first ϕ_1 electrode into the energy well under the ϕ_1 electrode through the input gate. At the end of gate and the ϕ_2 electrode. Electrons, then, find regions of lower potential and flow input diode is lowered to a value between the surface potentials under the input signal charge is injected into the device at $t = t_2$. At this time, the voltage of the mally generated electrons to be negligible compared with the signal charge. The under ϕ_1 electrodes. In normal operation of a CCD, however, the clock frequency collected in the energy wells, forming charge packets stored in confined regions sufficiently small, the transition from the high surface potential under a ϕ_1 elec-(frequency of the ϕ_1 , ϕ_2 and ϕ_3 pulses) is sufficiently high for the number of therdevice stay in this condition for a long time, thermally generated electrons will be creates energy wells under the ϕ_1 electrodes as shown in Figure 1.8b. If we let the trode to the low surface potential under a ϕ_2 or ϕ_3 electrode will be smooth. This electrodes. If the distance between the electrodes (commonly called gap length) is under the ϕ_1 electrodes, therefore, will be higher than that under the ϕ_2 and ϕ_1

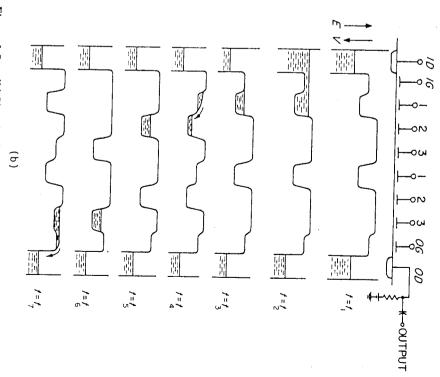
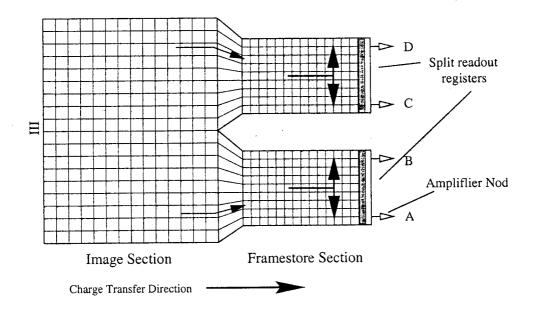
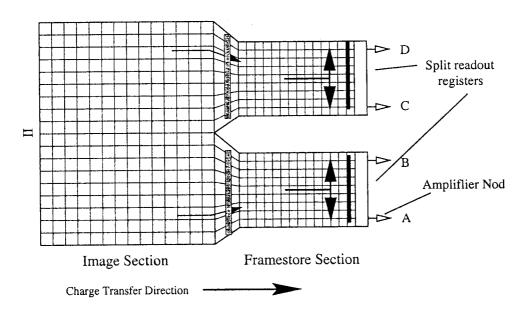
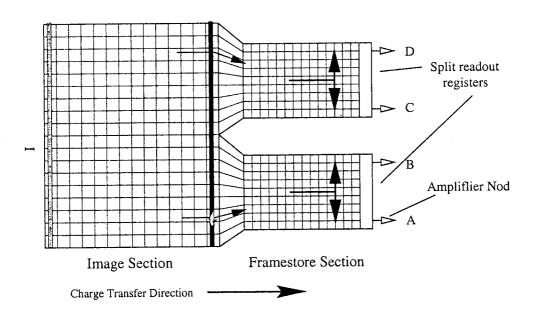


Figure 1.8 (b) Sketch of potential and charge distribution of the device shown in Figure 1.7 with the clocks shown in Figure 1.8a.

returned to a high value and the electrons under the input gate as well as the excess electrons under the first ϕ_1 electrode will be taken out of the device through the input diode lead. This creates a well-defined charge packet under the first ϕ_1 electrode. The size of the charge packet is proportional to the difference between the surface potential under the input gate and that of the first ϕ_1 electrode. It should be made clear at this point that the surface potential under the first ϕ_1 electrode at the end of the injection is the same as that under the input gate due to the lowering of the surface potential in the presence of the mobile electrons (see Figure 1.5). The surface potential under the ϕ_1 electrode to be used in determining the size of the charge packet is the surface potential when there are no mobile electrons. At $t = t_4$, the voltage applied to the ϕ_1 electrodes is returning to the low value while the ϕ_2 electrodes have high voltage applied to them. The electrons stored under the first ϕ_1 electrode are then moved to the first ϕ_2 electrode because







The Basic Idea

Photoelectric interaction of a single X-ray photon with a Si atom in the CCD produces a measurable number of "free" electrons:

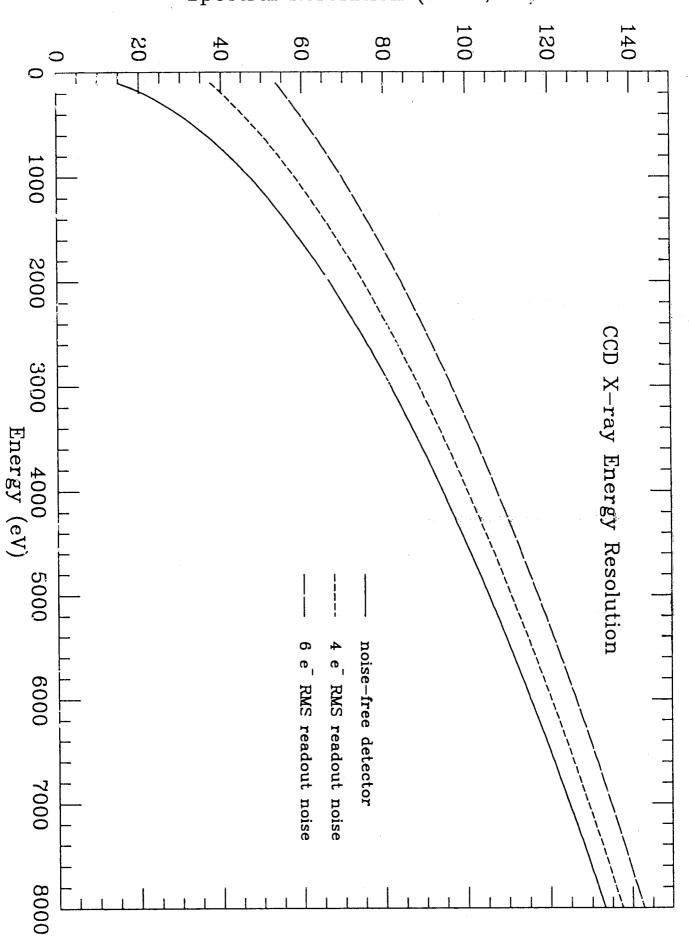
$$N_e = E_X/(3.65 \,\text{eV})$$
 (27 < N_e < 2700 for 0.1 < 10 keV)

 $\sigma_e^2 = 0.12 \times N_e \quad (not \text{ a Poisson process})$

• Spectral resolution depends on CCD readout noise and physics of secondary ionization: .

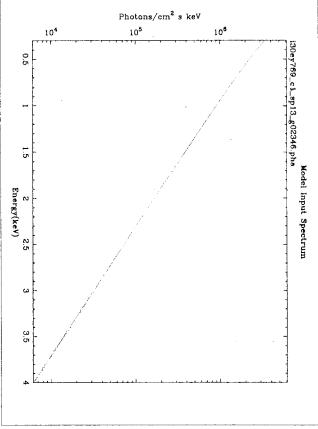
$$FWHM(eV) = 2.36 \times 3.65 \times \sqrt{\sigma_e^2 + \sigma_{read}^2}$$

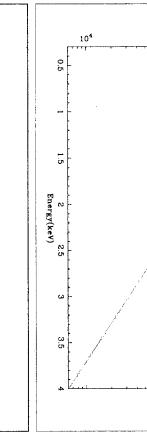
- If the CCD is read sufficiently often that there is << 1 interaction per pixel per readout then it provides spectrally-resolved X-ray imaging.
- CCD characteristics that maximize spectral resolution include:
- * Good charge collection and transfer efficiencies at very low signal levels
- \star Low readout and dark-current noise (low operating temperature)
- \star High readout rate (requires tradeoff vs. noise)



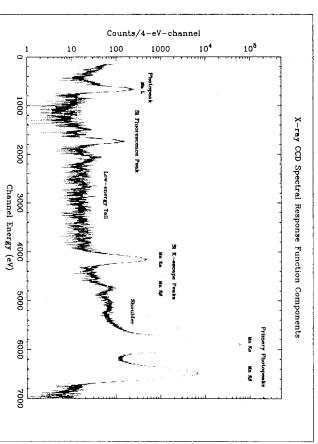
The Response Function Defined

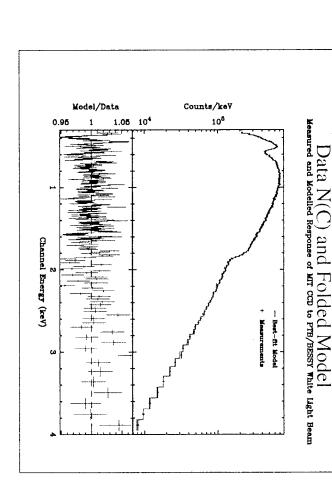
Model Spectrum S(E)



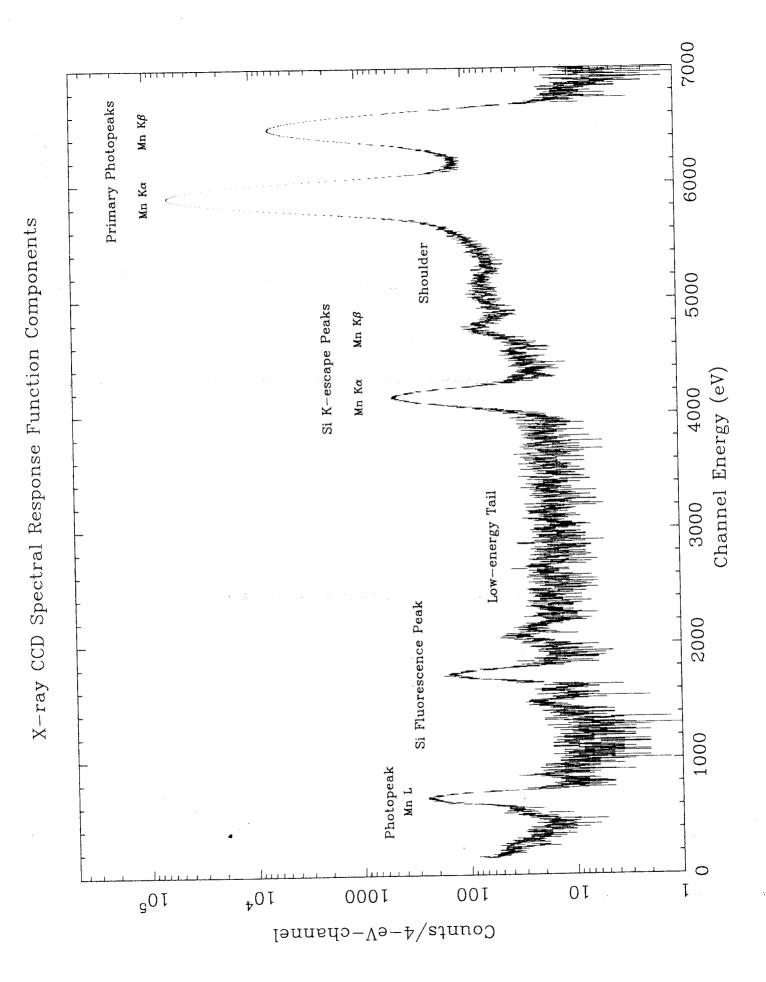


Response Function R(C,E)



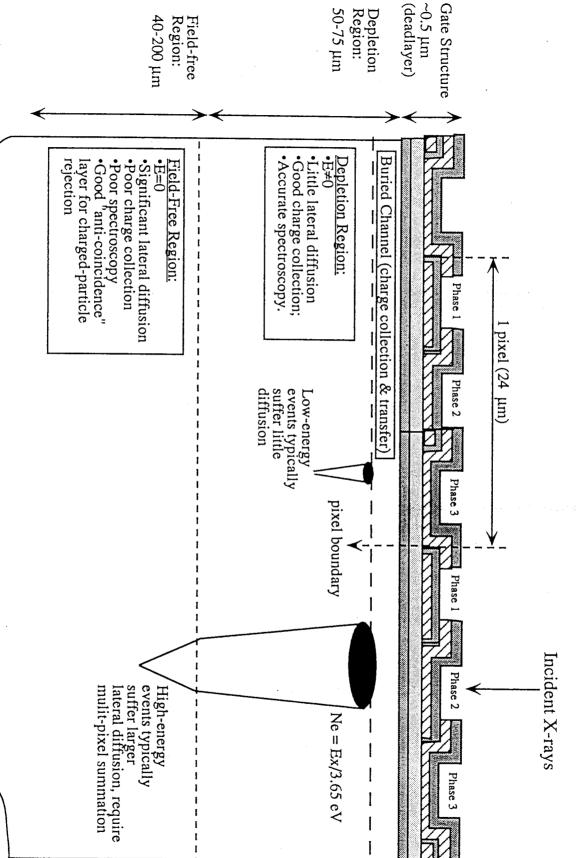


 $N(C) = \int S(E) R(C,E) dE$

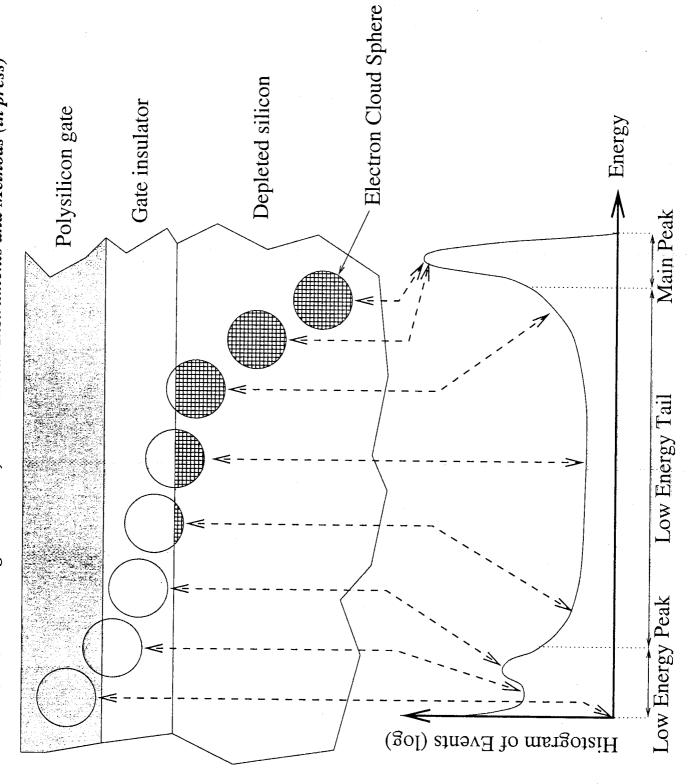


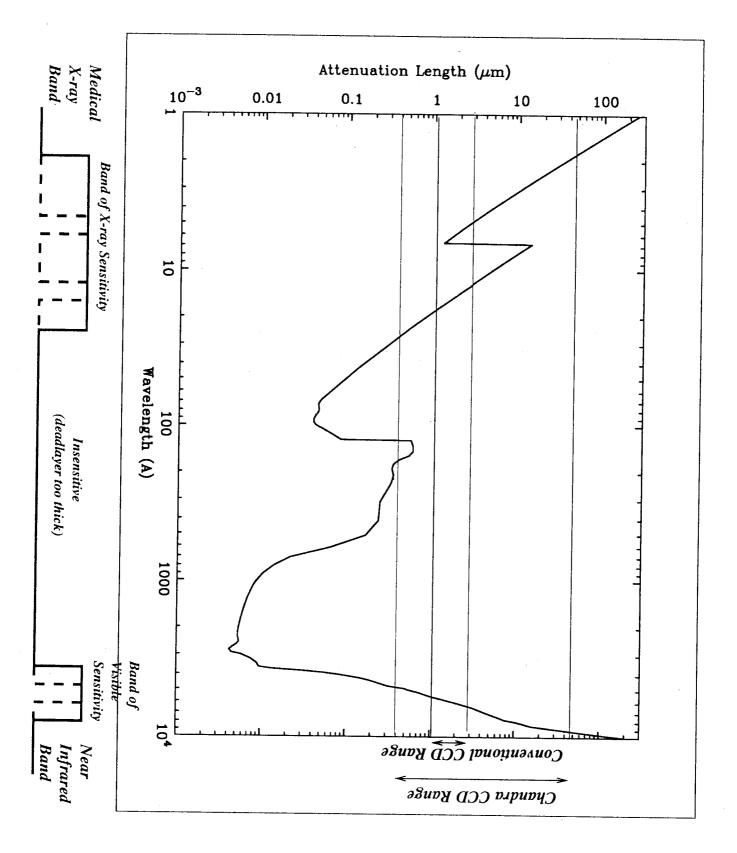
Front-Illuminated X-ray CCD Structure

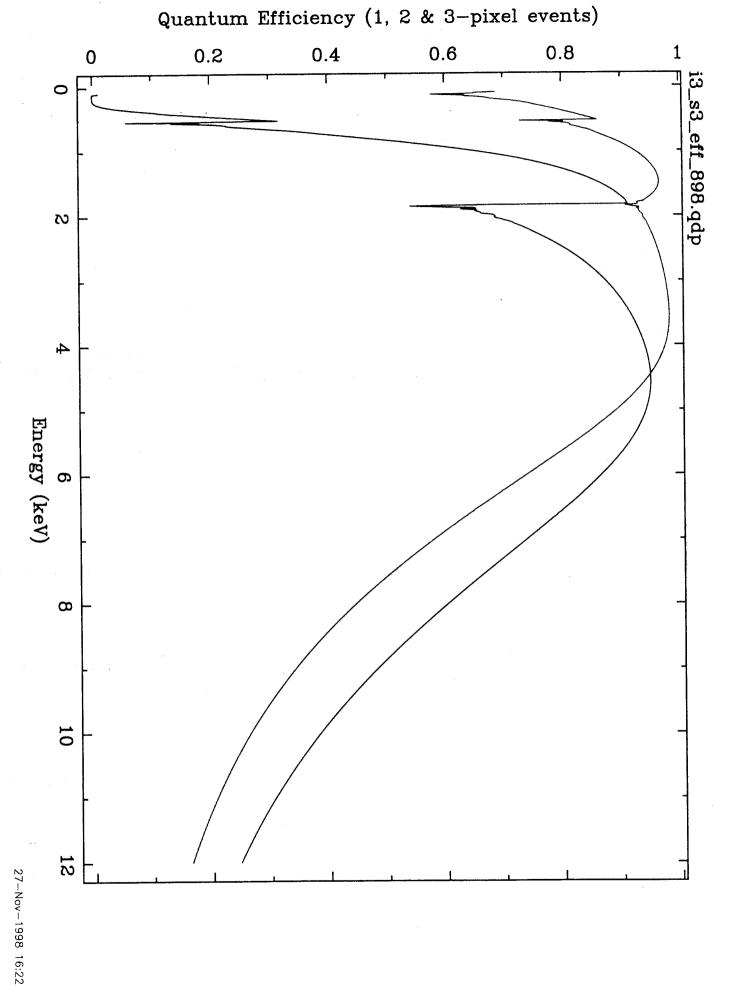
(not to scale)

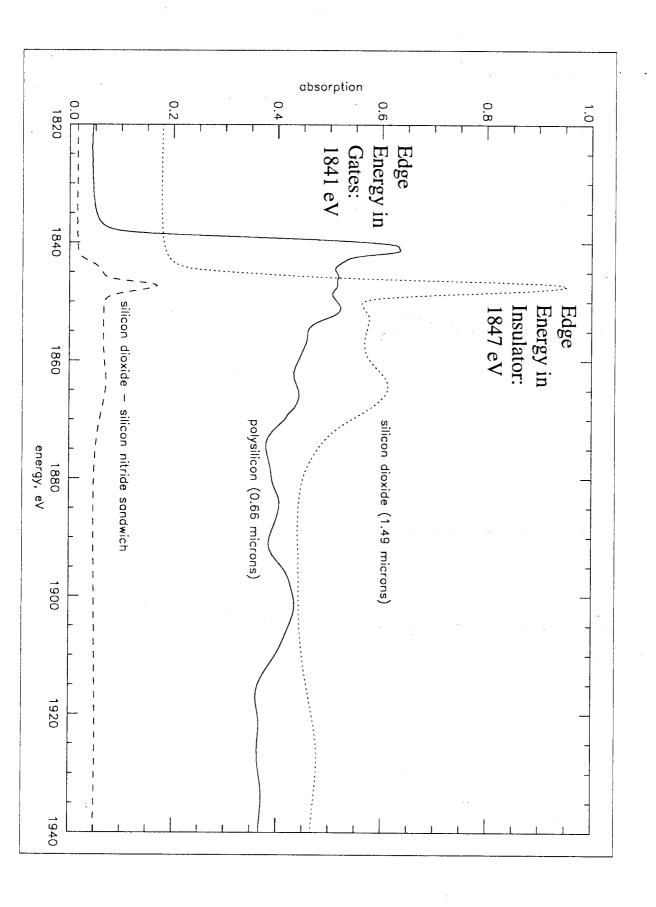


Prigozhin et al., 1999 Nuclear Instruments and Methods (in press) Schematic of Tail Model

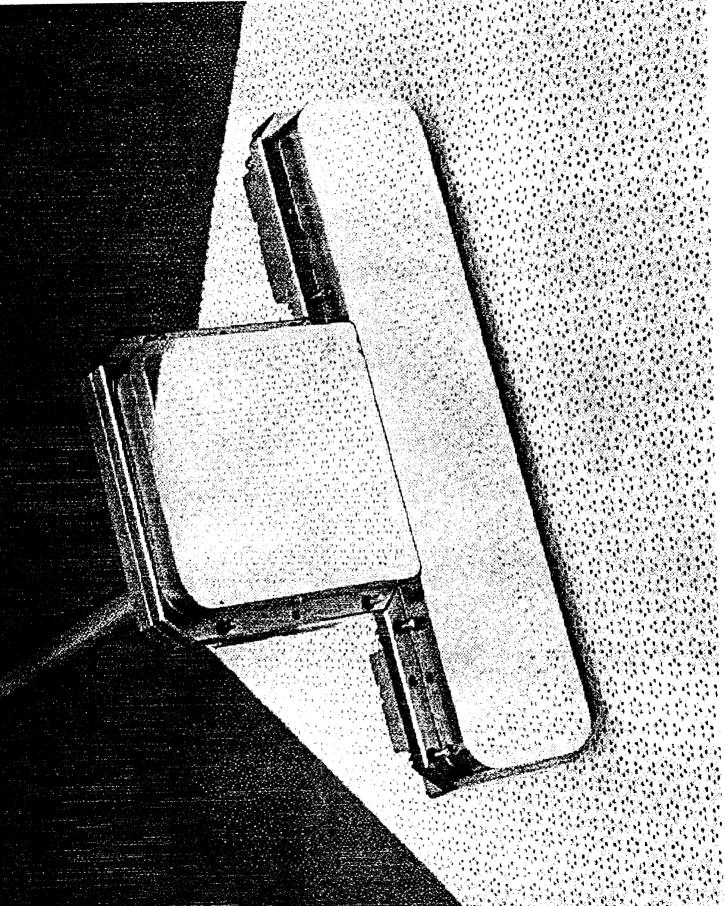


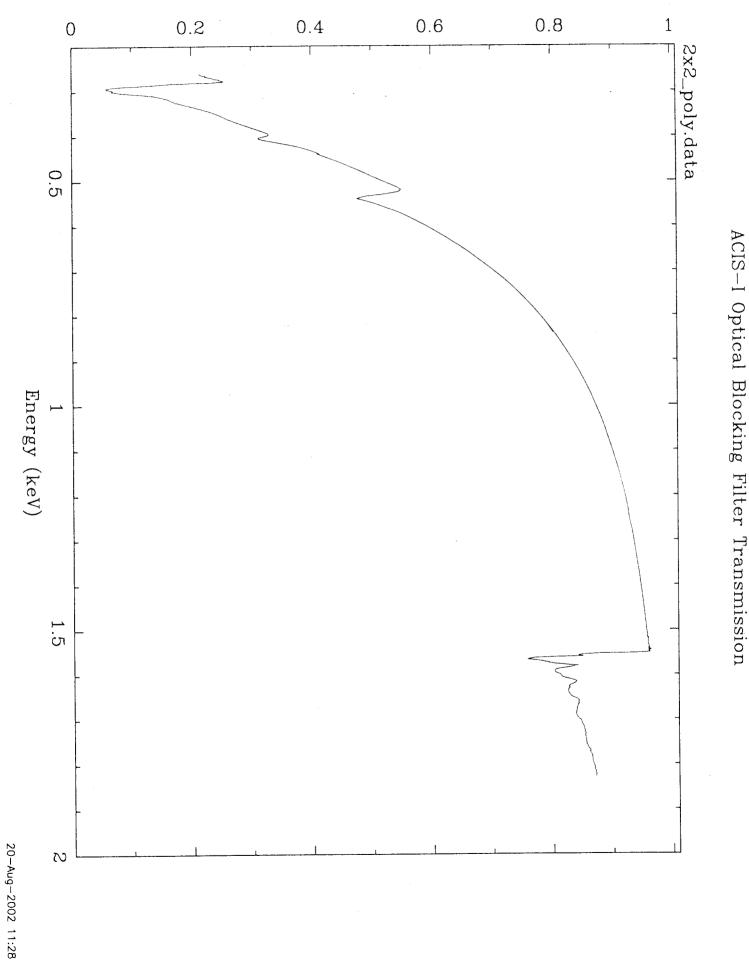


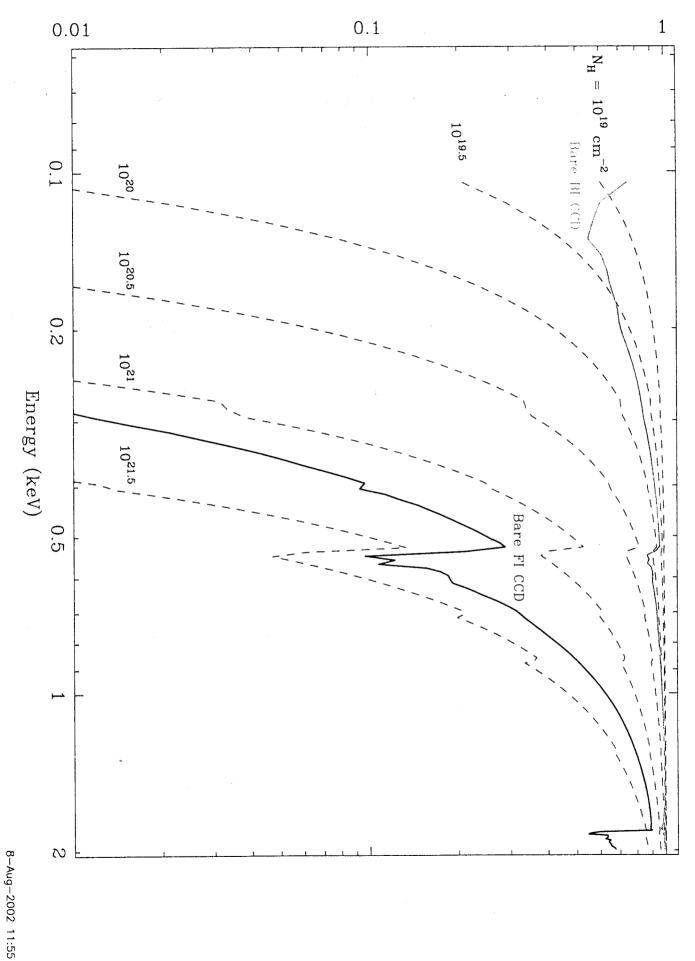




Absorption Edge Structure in CCD Deadlayers Prigozhin et al., 1998 Optical Engineering 37, 2848







Characteristics of Some "Current Generation" X-ray CCDs

Characteristic	Chand	Chandra-ACIS	XMM-N	XMM-Newton-EPIC
Electrode Technology	3-noly MOS	3-noly MOS	3-noly MOS	Innction
Ş)	(open electrode)	
Illumination	Front	Back	Front	Back
Pixel Size (µm)	24	24	40	150
Format	1k x 1k	1k x 1k	600 x 600	200 x 64
Detectors in Focal Plane	∞	2	2 x 7	12
Focal Plane Sensitive Area (cm ²)	48	48 + 12	2 x 40	35
System Noise (e ⁻ , RMS)	2	ယ	Un .	ι
Single Channel Readout Rate (kpix s ⁻¹)	100	100	128	43
Readout Channels per Detector	4	4	<u></u>	64 analog + 1 A/D
Full Focal Plane Frame Time (s)	3.2	3.2	2.8	0.074
Charge Transfer Inefficiency	$< 3 \times 10^{-6}$	$< 1 - 3 \times 10^{-5}$	$< 3 \times 10^{-6}$	$\sim 10^{-4}$
Depletion Depth (μ m) Energy Resolution (eV, FWHM):	75	40	40	300
at 0.525 keV	45	100	>80	70
at 5.9 keV	135	150	135	135
CCD Manufacturer	MIT/Lincoln	MIT/Lincoln	MAT (EEV)	MPE/HLL

Comparison of X-ray and Optical CCD Applications

Similarities

- Low noise is desirable (2-4 electrons RMS routine)
- Pixel size and area requirements are comparable
- Gate structure limits useful spectral range, so backside illumination is desirable

Differences

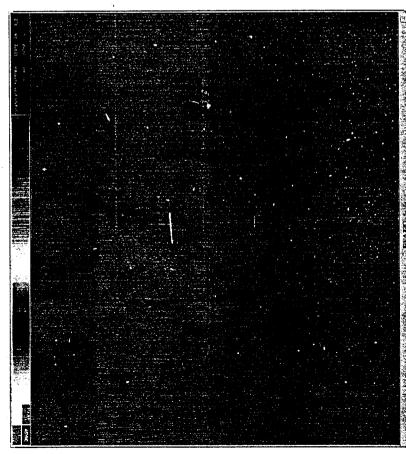
- X-ray devices must readout faster (~few s/frame) to count photons; requires framestore
- particle rejection; this requires higher resistivity (purer) silicon (by factor of ~103) X-ray devices must have larger depletion depths (30-50 µm) for good QE and
- X-ray devices must have extremely high charge transfer efficiency (CTI = (1-CTE) < 10-5) at very low signal
- cross-talk rejection requirements may be more X-ray signal is very high contrast, so stringent
- X-ray devices have significant out-of-band sensitivity (e.g., UV, optical) that must be controlled
- Optical applications are more sensitive to pixel-to-pixel quantum efficiency variations (relatively high sky background), and optical response may be more sensitive to gate structure thickness variations
- Optical devices require relatively large full well capacity (by factor of 10-100) and larger dynamic range (16 bits vs 12 bits)

First Readout of ACIS CCDs

S2 = w182c4r

S3 = w134c4r





60,000km, we were greeted by a host of cosmic-ray and other particle tracks. The undepleted bulk of the front-illuminated device at the ACIS door was still closed and Chandra was not yet in its final orbit. The focal plane temperature was -90C. An an altitude of about We first read charge from the ACIS CCD detectors on-orbit on July 27, 1999 at about 8:25pm local (EDT) time (209:01515Z). At this point about 3.3 seconds as measured from the overclocked pixels, was found to be 2-3 electrons, RMS, just as it was on the ground. Exposure time for these images is from the ACIS Internal Calibration Source are visible at the top of the S3 image. For all 10 devices on the focal plane, the readout noise is much less alarming, but in the end the background rejection efficiency of the FI devices is better by a factor of 3. Some X-ray events (the output register is at the top in these pictures.) The response of the thinner (40-micron-thick) back-illuminated chip at S3 (ccid17-134-4r) focal plane position S2 (ccid17-182-4r) causes large and interesting particle tracks, especially when the interaction occurs in the framestore

Data Processing Algorithms

- CCD output data rate (~10 Mbits/sec/ccd) far exceeds spacecraft telemetry resources
- Criteria for event: A pixel is the center of an event if: i) it exceeds the (commandable) event threshold, and

ii) it is a local maximum (in 3x3 neighborhood)

- To send complete event information requires telemetry of at least 9 amplitudes (plus position information) = \sim 128 bits/event
- Good spectral resolution and effective background rejection require selection on the basis of event shape.
- exceed a "split" threshold Event shape is characterized by the number and location of neighbor pixels which
- spacecraft to increase event throughput, at the expense of information content Ideally, shape discrimination is done only on the ground; can be done onboard

32	64	128
8	0	16
1	2	4

Figure 6.2: Schematic for determining the grade of an event. The grade is determined by summing the numbers for those pixels that are above their thresholds. For example, an event that caused all pixels to exceed their threshold is grade 255. A single pixel event is grade 0.

A CITC C	Table 6.2: AC	IS and ASCA Grades
ACIS Grades	ASCA Grade	Description
0	0	Single pixel events
64 65 68 69	2	Vertical Split Up
$2\ 34\ 130\ 162$	$^{-}$ 2	Vertical Split Down
16 17 48 49	4/3	Horizontal Split Right
8 12 136 140	3/4	Horizontal Split Left
72 76 104 108	6	"L" & Quad, upper left
10 11 138 139	6	"L" & Quad, down left
$18\ 22\ 50\ 54$	6	"L" & Quad, down right
80 81 208 209	6	"L" & Quad, up right
$1\ 4\ 5\ 32\ 128$	1	Diagonal Split
33 36 37 129	1	0 · · · · · · · · · · · · · · · · · · ·
132 133 160 161	1	
164 165	1	
3 6 9 20 40	5	"L"-shaped split with corners
96 144 192 13 21	5	and of spire with corners
35 38 44 52 53	5	
97 100 101 131	5	
134 137 141 145	5	•
163 166 168 172	5	
176 177 193 196	5	
197	5	
24	7	3-pixel horizontal split
66	7	3-pixel vertical split
255	7	All pixels
All other grades	7	TIII PIACIS

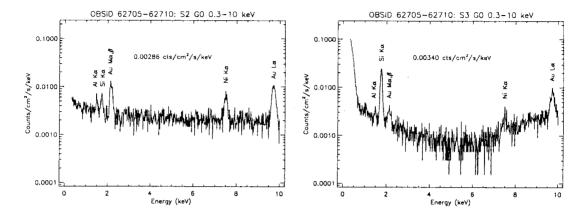


Figure 6.13: Energy spectra of the charged particle ACIS background (grade 0) with the HRMA doors closed. For a FI chip S2 (left) and a BI chip S3 (right). Line features are due to fluorescence of material in the telescope and focal plane.

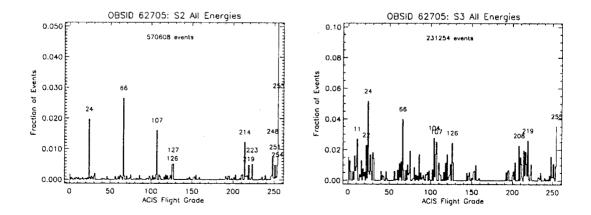
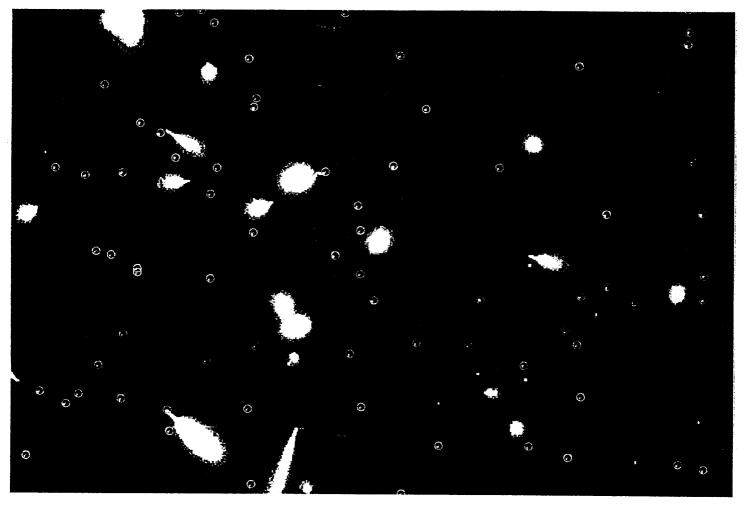


Figure 6.14: Fraction of ACIS background events as a function of grade from early in-flight data for an FI chip (S2) (left) and a BI chip (S3) (right).



Data Processing Throughput

 \bullet Onboard data processors must reduce raw CCD datastream (e.g., \sim 24 Mbits/s for ACIS) to meet

spacecraft telemetry bandwith constraints (e.g., ~ 24 kbits/s for Chandra).

- Event processing rates from an FI CCD for a typical timed-exposure observation (per 3.2s frametime): Most of the 21 telemetered events are background events. Pixels above event threshold: Events detected: Events rejected by amplitude: 133 Event rejected by grade: Pixels examined: Events telemetered: 1.2×10^{4} 1.05×10^{6}
- Telemetry bandwidth available in this mode (to be shared by all operating CCDs) is 544 events per
- 3.2s frametime

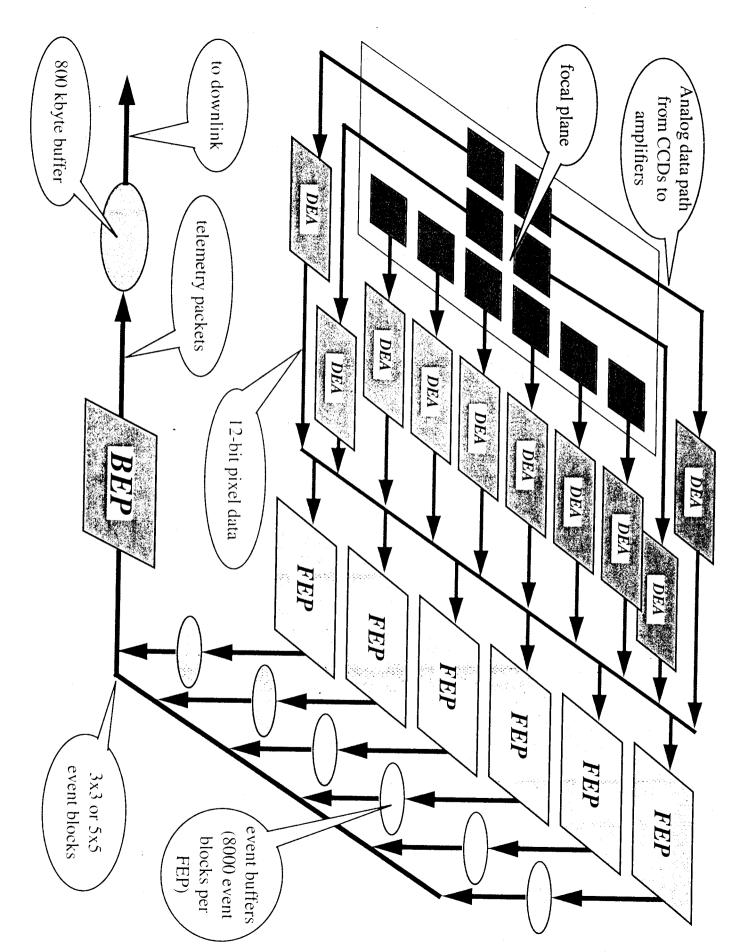


Table 6.6: Approximate on-orbit standard grade background counting rates with ACIS positioned at the ACIS-I aimpoint. T=-120C

		Bkgrd rates (cts/sec)*						
Energy					<u> </u>	'		
Band (keV)	10	I1	I 2	13	S2	S3	I0123 avg	
0.3-10	0.27	0.28	0.27	0.28	0.29	0.74	0.27	
0.5 - 2	0.06	0.06	0.07	0.06	0.07	0.14	0.06	
0.5 - 7	0.16	0.16	0.16	0.17	0.17	0.32	0.16	
5.0-10	0.14	0.14	0.13	0.14	0.14	0.42	0.14	
10-12	0.08	0.08	0.08	0.08	0.08	0.51	0.08	

^{*}Cts/s/chip, using only ASCA grades 02346, excluding background flares, bad pixels/columns and celestial sources identifiable by eye, Feb 2000 - Oct 2000 without gratings.

Table 6.7: Approximate on-orbit standard grade background counting rates with ACIS positioned at the ACIS-S aimpoint, T=-120C.

	Bkgrd rates (cts/sec)*						
Energy				<u>`</u>			
Band (keV)	I1	I2	I 3	S1	S2	S3	S4
0.3-10	0.29	0.29	0.29	1.41	0.33	0.79	0.34
0.5-2	0.07	0.08	0.07	0.19	0.09	0.16	0.10
0.5-7	0.17	0.17	0.17	0.44	0.20	0.35	0.21
5.0-10	0.15	0.14	0.14	0.96	0.16	0.44	0.15
10-12	0.08	0.08	0.08	0.72	0.09	0.53	0.09

^{*}Cts/s/chip, using only ASCA grades 02346, excluding background flares, bad pixels/columns and celestial sources identifiable by eye, Feb 2000 - Oct 2000 without gratings.

Mode Format Bits/event Events/sec* Number of Event						
Format	Bits/event	Events/sec*	Number of Events			
			in full buffer			
Graded	58	375.0	128,000			
\mathbf{Faint}	128	170.2	58,099			
Graded	58	375.0	128,000			
Faint	128	170.2	58,099			
Very Faint	320	68.8	23,273			
	Format Graded Faint Graded Faint	Format Bits/event Graded 58 Faint 128 Graded 58 Faint 128 Very Faint 320	Format Bits/event Events/sec* Graded 58 375.0 Faint 128 170.2 Graded 58 375.0 Faint 128 170.2 Very Faint 320 68.8			

Table 6.10: Telemetry Saturation Limits

*(includes a 10% overhead for housekeeping data)

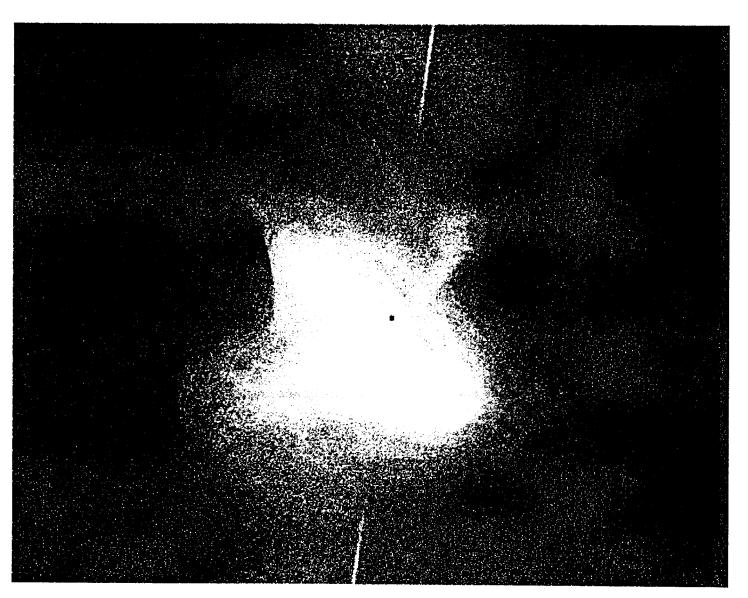
6.13.2 Telemetry Formats

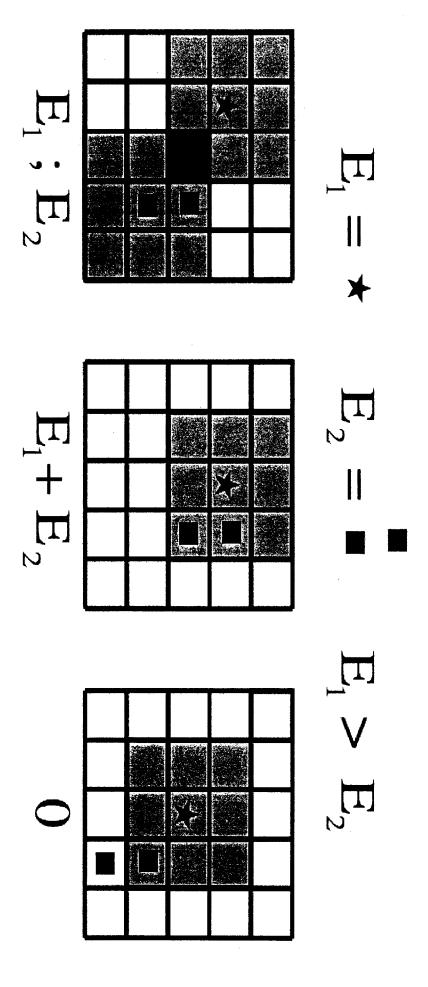
There are a number of telemetry formats available. Specifying a format determines the type of information that is included in the telemetry stream. The number of bits per event depends on which mode and which format is selected. The number of bits per event, in turn, determines the event rate at which the telemetry will saturate and data will be lost until the onboard-buffer empties. The formats available depend on which mode (Timed Exposure or Continuous Clocking) is used. The modes, associated formats, and approximate event rates at which the telemetry saturates and one begins to limit the return of data, are listed in Table 6.10. The formats are described in the following paragraphs. Event "arrival time" is given relative to the beginning of the exposure in TE mode, or relative to read out in CC mode.

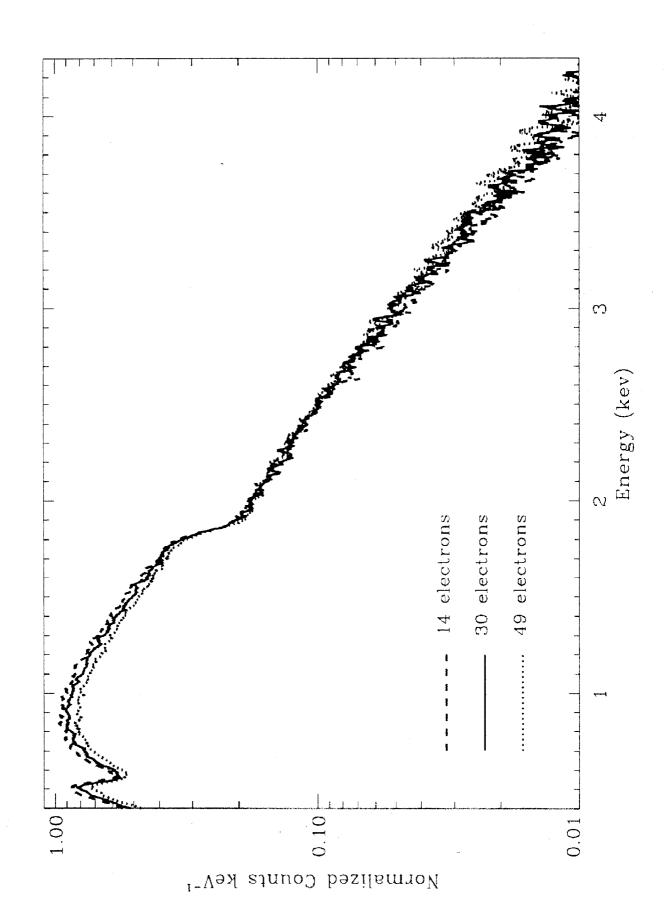
Faint Faint format provides the event position in detector coordinates, an arrival time, an event amplitude, and the contents of the 3×3 island that characterizes the event grade. The bias map is telemetered separately. Note that certain grades may be not be included in the data stream (section 6.10.1).

Graded Graded format provides event position in detector coordinates, an event amplitude, the arrival time, and the event grade. Note that certain grades may be not be included in the data stream (section 6.10.1).

Very Faint Very Faint format provides the event position in detector coordinates, the event amplitude, an arrival time, and the pixel values in a 5 x 5 island. As noted in Table 6.10, this format is only available with the Timed Exposure mode. Events are still graded by the contents of the central







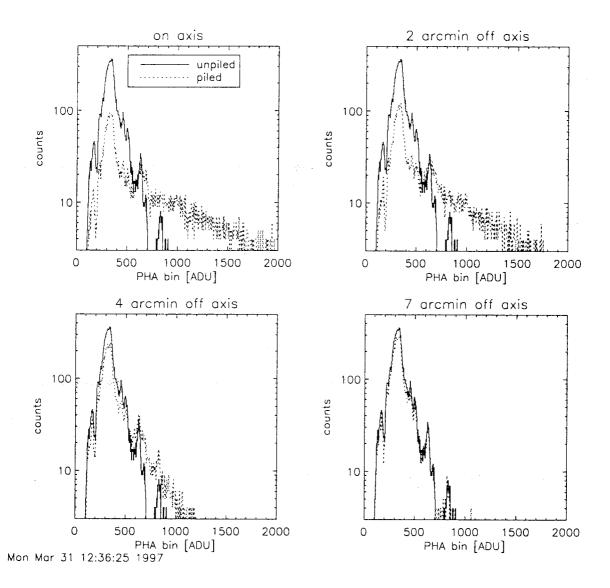
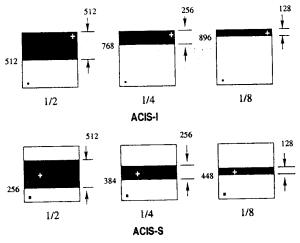


Figure 6.21: MARX simulations of the effect of pileup on the shape of the spectrum. The true (solid line) and the detected (dotted line) spectra are shown for four different viewing angles. The corresponding "pileup fractions" - see Section 6.16.2 - are 46%, 40%, 15%, and 2% as the image is moved progressively further off-axis. (Source: J. Kastner and M. Wise, CXC)

Subarray	ACIS-	I (no. of chips)	ACIS-S	(no. of chips)
	1	6	1	6
1	3.0	3.2	3.0	3.2
1/2	1.5	1.8	1.5	1.8
$\frac{1}{4}$	0.8	1.1	0.8	1.1
1/8	0.5	0.8	0.4	0.7

Table 6.9: CCD Frame Time (seconds) for Standard Subarrays



Default Subarray Locations

Figure 6.20: Examples of various subarrays. The heavy dot in the lower left indicates the origin

shown in Figure 6.20. The nominal frame time for a subarray depends on (q), (n), and the total number of CCDs that are activated (m) – see Table 6.9. The nominal frame time is given by:

$$T(msec) = 41 \times m + 2.84 \times n + 5.2 + 0.040 \times (m \times q).$$

As with full frames (section 6.12.2), selecting a frame time less than the optimum results in loss of observing efficiency.

6.12.4 Trailed Images

It takes 40 μ sec to transfer the charge from one row to another during the process of moving the charge from the active region to the framestore region.

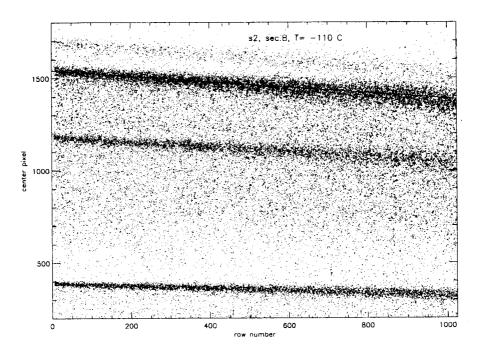


Figure 1. Pulseheight of the center pixel as a function of row number at -110 C for the damaged flight device S2.

of magnitude higher dark current at the same temperature. Also, the dependence of the CTI on temperature looked different for the ground irradiated chips.

We started to look for another type of damaging irradiaion which could produce flight-like results. There seem to be no data in the literature on the damage caused by low energy protons (100 – 200 keV) and we implemented a series of experiments irradiating CCDs with low energy protons. The most credible explanation now seems to be that the damage was caused by the low energy protons leaking through the telescope mirror during the radiation belt passages. The detailed discussion of the Chandra radiation environment and the details of the mechanism of the proton penetration through the telescope structure will be discussed in another talk presented at this conference. In this paper in the sections 2,3 we focus on the mechanism of the damage in the CCDs and the techniques we have developed to measure electron trap parameters. In section 4 we describe a squeegee technique which was developed as a method to improve CTI by supplying some fat zero charge to fill the traps. This techique turned out to be a very efficient way to measure trap parameters.

2. CHARACTERIZATION OF THE DAMAGE IN THE FLIGHT DEVICES

One of the most meaningful ways to demonstrate the transfer inefficiency in a CCD is to plot the pulseheight of an X-ray event as a function of row number when the CCD is illuminated with the monochromatic source of X-rays. A typical example of such a plot for the damaged flight device S2 looking at the calibration source is shown in Fig. 1. The focal plane temperature during this measurement was maintained at -110° C. Each dot in this plot represents an amplitude of the center pixel of an X-ray event, pixels adjacent to the center being ignored. Three emission lines can be clearly seen in the source spectrum as areas with the high density of the dots: Al K, Ti K and Mn K_{α} . Much weaker Mn K_{β} can also be observed near the top of the plot. The amplitude of the pulseheight for each of the emission lines gets smaller at the higher row numbers as charge packets lose charge in every transfer from pixel to pixel. In the beginning of the mission each emission line on this plot was absolutely flat, the width of each line also stayed the same across the entire device.

Extremely important feature of this plot is that the pulseheight-vs-row dependence is linear near the bottom of the image section and does not have a roll off or flattening at small row numbers. This is a strong indicator that unlike the image section of the device the frame store section was not damaged. When the frame store is irradiated and electron traps are introduced into its transfer channel, charge packets formed near the bottom of the image section will travel through the empty traps in the frame store section and experience much heavier charge losses than

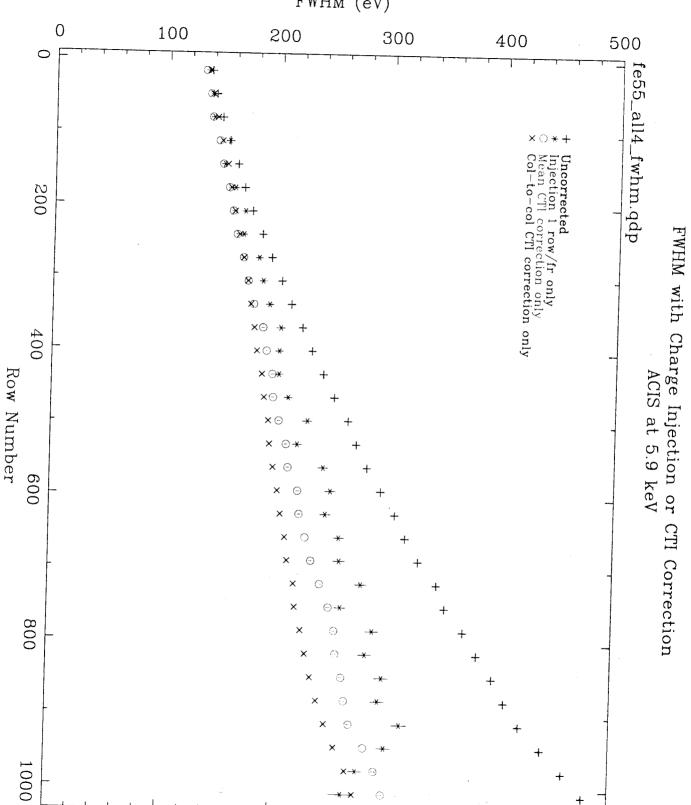
Physics of Radiation-induced Charge Transfer Inefficiency

- The existence of the conduction band depends on the symmetric arrangment of atoms in the lattice. Photoelectrons (and secondary ionization) liberated by an incident X-ray are not really "free"; they occupy conduction band states
- When the lattice is damaged by incident particles (such as protons), its symmetry is disrupted.

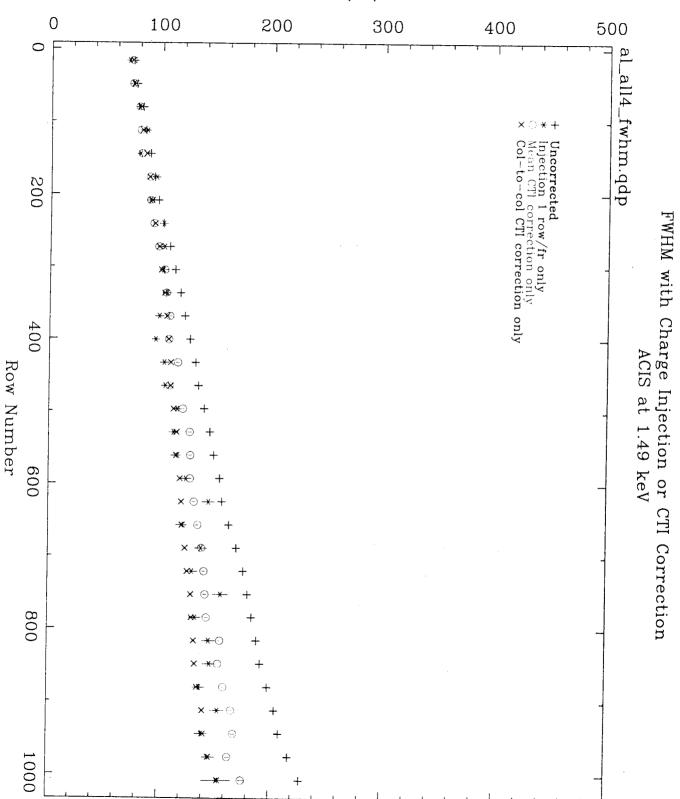
Electron "traps" (new, localized bound states) can be associated with radiation-induced lattice dis-

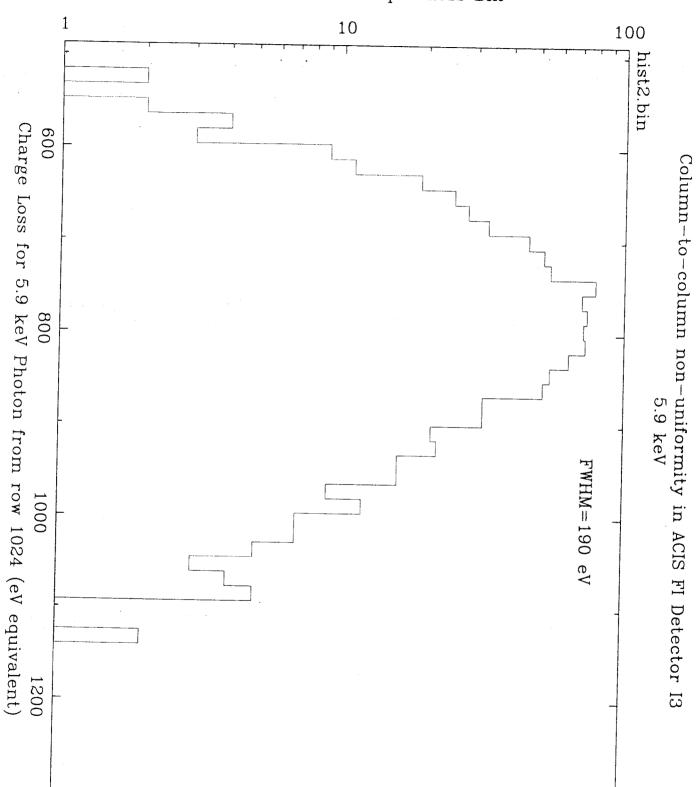
- If electrons encounter such traps during the readout process, they can be left behind, and thus lost from the X-ray induced charge packet. Eventually, trapped electrons can be released via thermal
- Since the loss process is stochastic, (especially in the presence of random background charged particle radiation) the traps degrade the spectral resolution.

FWHM (eV)



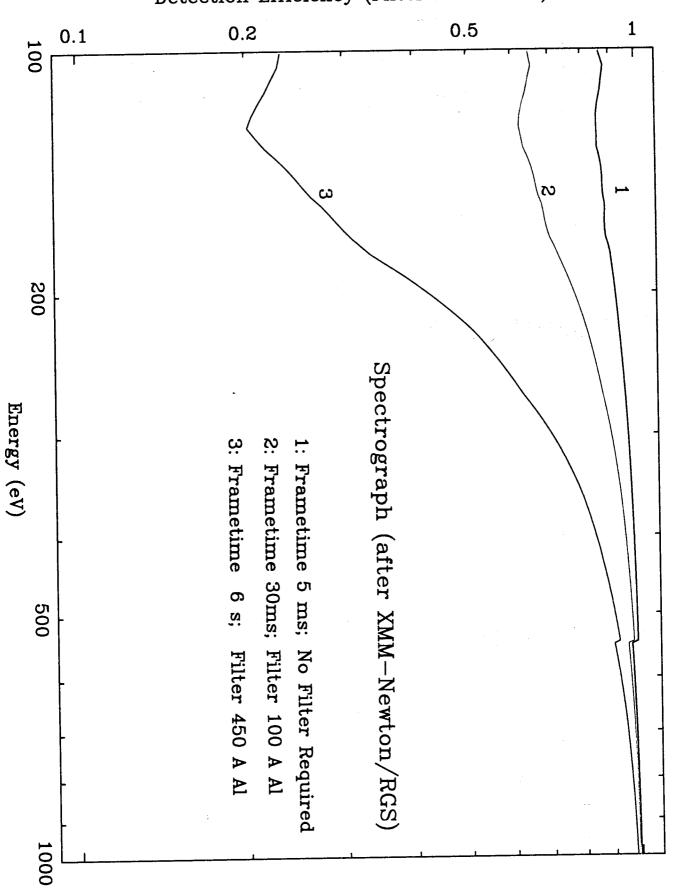
FWHM (eV)

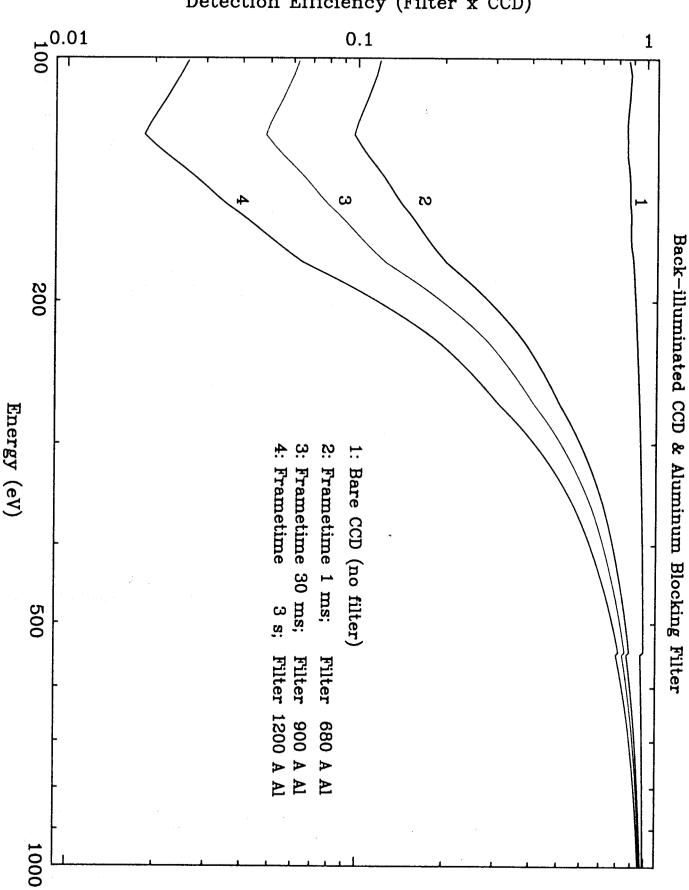




CCDs X-ray Detectors in the Future

- Photon-counting X-ray CCDs are currently operating on two major, long-duration (5 10 year) ray CCD instruments are planned for launch on at least two medium-sized missions (SWIFT and observatory missions (Chandra and XMM-Newton) and on one small mission (HETE-2). New X-Astro-E2) within the next three years
- Micro-calorimeter detectors (e.g., Astro-E2's XRS) will provide a factor of 10-20 improvement in spectral resolution, but are unlikely to provide megapixel imaging, or good detection efficiency at very low energies (E< 0.5 keV), within the next 5 years. For this reason Constellation-X (launch ~ 2010 ?) will include CCD detectors for grating readout
- Desirable improvements in megapixel imagers:
- \star Better low-energy response (efficiency and spectral resolution) to study the high-redshift universe
- \star Better radiation tolerance to support long mission life
- Better time resolution/ faster readout rates (lower optical blocking losses, higher operating temperatures, improve pileup threshold.)
- Various technologies are being explored to provide these improvements.





Detection Efficiency Improves with Shorter Frametimes